

# AMS02-PDS

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#### INSPECTION REPORT

APPLICABLE DOC. REF.

PROC. REF.

AMS02-PDS PFM Manufacturing and Inspection Plan PDS-PL-CGS-001

is. 1

N.A.

ITEM INSPECTED (Name, P/N, S/N) AMS02-PDS PFM – Esem 3-A Board Assy p/n:11-AMS02PDS-300.00 s/n:05 — Inspection Point.

# REQUIREMENT SATISFIED

Manufacturing according to aerospace standards

INSPECTION (Action/Results)

### DESCRIPTION

Inspection was performed at Carlo Gavazzi Space premises starting on 24 June 2008 and was carried out on the following board, detail of the inspected board was below reported:

1) Esem 3-A Board Assy p/n:11-AMS02PDS-300.00 s/n:05 (pcb s/n:07-035/A).

# HARDWARE REVIEW

1) Esem 3-A Board Assy p/n:11-AMS02PDS-300.00 s/n:05(pcb s/n:07-035/A), Assy:11-AMS02PDS-300.00 rev./, Parts List:11-AMS02PDS-300.01 rev.A, Electrical Scheme:11-AMS02PDS-300.02 rev./, Master PCB:11-AMS02PDS-300.03 rev./.

The following NCRs were presented during the inspection:

- NCR-PDS-CGS-C-022(mechanical assembly problems), NCR classified "minor" is closed.
- NCR-PDS-CGS-C-049(rubber silicon sheet missing under U22 component), NCR classified "minor" is closed.

The following PLVSs (Parts List Variation Sheet) were presented during the inspection:

- 11-AMS02PDS-300.01 rev A A1 can be considered closed.
- 11-AMS02PDS-300.01 rev A A6 can be considered closed.
- 11-AMS02PDS-300.01 rev A A7 can be considered closed.
- 11-AMS02PDS-300.01 rev A A8 can be considered closed.

On the pcb the following components are not mounted: U6 (AD590) and U25 (A1020B-CQ84B FPGA).

The H/W has been visually inspected and is ok: no damage, visible clean is ok.

#### CONCLUSION

All solder joints are of adequate quality, the soldering process complies to ECSS-Q-70-08 and ECSS-Q-70-38. On Esem 3-A Board Assy p/n:11-AMS02PDS-300.00 s/n:05 (pcb s/n:07-035/A) the following components are not mounted:U6 (AD590) and U25 (A1020B-CQ84B FPGA).

|           | Operator | Quality Assurance | C.C.         |
|-----------|----------|-------------------|--------------|
| Signature |          | E. FRANCINI       | C-CINQUEPALT |
| Date      |          | 24/06/08 /        | 24/06/0      |